

Tolerances

Cut Lengths

Overview

Viking Extrusions' house tolerances for cut lengths are laid down in our quality manual as follows:

Cut Length Class L3

These tolerances are a general guide and are 'unless otherwise specified'. Invariably any item that has a doubt attaining house tolerance will be specified at time of quoting or clarified during 'contract review'.

Standard

ISO 3302-1:2014 Rubber Tolerances for products

Table 1 – Tolerances on cut length of extrusions.

Nominal Dimension		Class L3
Above	up to and including	±
0	40	1.6
40	63	2.0
63	100	2.5
100	160	3.2
160	250	4.0
250	400	5.0
400	630	6.3
630	1000	10.0
1000	1600	12.5
1600	2500	16.0
2500	4000	20.0
4000	-	0.5%

All values in millimetres

4.2.23.2

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